

Date: Thursday, 07/08/2008 3:47:46 PM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	TUBE HANDLE
<b>Job Number</b> :	41066		
<b>Estimate Number</b> :	13445		
<b>P.O. Number</b> :		<b>Part Number</b> :	PB6743001103
<b>This Issue</b> :	07/08/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	B6743001 P.31
<b>First Issue</b> :	//	<b>Project Number</b> :	N/A
<b>Previous Run</b> :		<b>Drawing Revision</b> :	B1
	<b>Type</b> :	<b>Material</b> :	
	SMALL / MED FAB	<b>Due Date</b> :	14/08/2008
<b>Written By</b> :		<b>Qty:</b>	20
		<b>Um:</b>	Each
<b>Checked &amp; Approved By</b> :	<u>MF 08-08-07</u>		
<b>Comment</b> :	Est Rev:A 08-06-26 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0500W125	6061-T6 RD Tube .500 x .125W
	<b>Comment:</b> Qty.: 0.6677 f(s)/Unit Total: 13.3539 f(s) 6061-T6 RD Tube .500 x .125W batch: <u>M108818</u>	
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

- 1- cut to length as per dwg
- 2- make a 0.063" chamfer on both ends of tube
- 3- deburr

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

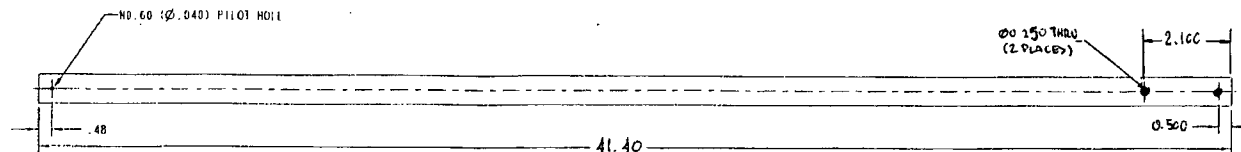
Identify and Stock  
 Location: WA

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion





MATL: 1.00 O/D X .065 WALL, 6061-T6

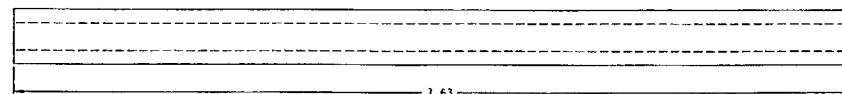
MM: 1-700/8

SCALE: 0.500

① -357 TUBE ARM (SAME, EXCEPT AS SHOWN) ☒ X

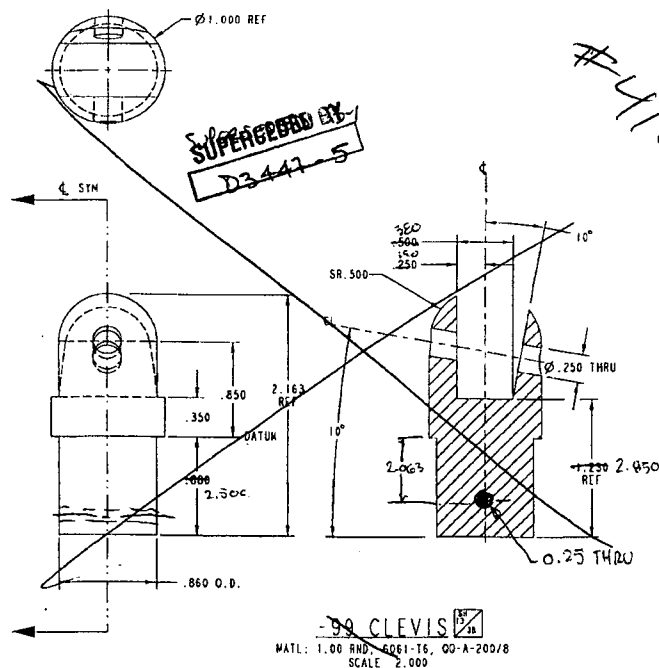
(CANADIAN VERSION)

**RELEASED**  
#41066

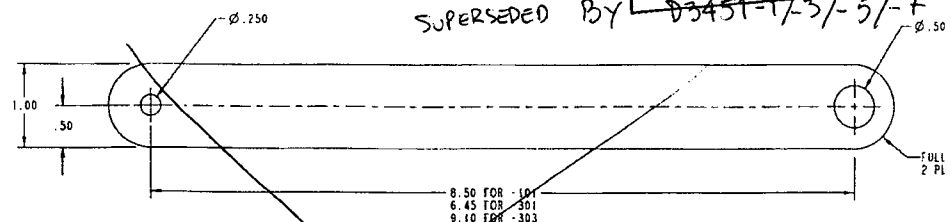


① -103 TUBE HANDLE ☒ X

MATL: .50 O/D X .125 WALL, 6061-T6, 00-A-200/8  
SCALE: 2.000



**99 CLEVIS** ☒ X  
MATL: 1.00 RND, 6061-T6, 00-A-200/8  
SCALE: 2.000



④ -101 TUBE HANDLE ARM (SHOWN) ☒ X

MATL: .125 THK, 6061-T6, 00-A-200/8

SCALE: 1.500

② -301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ X

② -303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ X

**PREMIER AVIATION, INC.**  
3001 Aviation Parkway, Grand Prairie, Texas 75050  
DATE: 05/08/81 BY: B67-43001 REV: B1  
SHEET: 31 OF 45

**ORIGINAL**